

ISO 9001  
BUREAU VERITAS  
Certification



9001:2008



D-U-N-S  
86-379-2591



On Request

[www.laxmipharmamachines.com](http://www.laxmipharmamachines.com)

**TOTAL SOLUTION FOR PACKAGING MACHINES**

**Ampoules | Bottles | Vials**



[www.laxmipharmamachines.com](http://www.laxmipharmamachines.com)



*Excellence in Engineering*

**WASHING | DRYING | FILLING | CAPPING | INSPECTION | LABELING**



Excellence in Engineering

# Excellence in Engineering

WASHING  
DRYING  
FILLING  
CAPPING  
INSPECTION  
LABELING



LAXMI Pharma Machines based in the Industrial vicinity of Ahmedabad – Gujarat are one of the leading Manufacturers & Exporter of Pharmaceutical Packaging Machines since last 15 years.

Mr. Kirit Mevada, the Director of LAXMI Pharma Machines (LPM) is having adequate knowledge more than 30 years in Design, Manufacturing and all functions of Pharmaceutical Packaging Machines.

LAXMI is having its own well sophisticated manufacturing shops, latest machineries & equipments as well as team of experience & qualified technocrats engaged in R&D, Design, Quality Control and after sales service amply supported by aggressive marketing personnel.

LAXMI is an ISO-9001:2008 accredited company and having thousands of different range of machines in operation in domestic as well as international market.

LAXMI providing the Entire Solution for the Packaging Lines for Ampoules, Bottles & Vials.

- Automatic Injectable Ampoules Filling Lines
- Automatic Injectable Liquid Filling Lines
- Automatic Injectable Powder Filling Lines
- Automatic Oral Liquid/Syrup Filling Lines
- Automatic Dry Syrup Powder Filling Lines, etc.

Each line includes equipment from Washing to Packing (Washing : Drying : Filling : Capping : Inspection : Labeling : Turn Table : Conveyors, etc...) having wide ranges from 40 to 300 container per minute.

The machines made and executed by LAXMI is well reputed for its value for money, latest technologies, long trouble free operation and fastest after sales supports available in the market.

Apart from Pharma Industry, our machines are also used in the following segment:

- Pharmaceutical
- Dairy
- Chemical
- Distilleries
- Foods
- Cosmetics
- Beverages
- Bottling plants & many more industries.....





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## FEW OF OUR VALUED CLIENTS

- Arab Co. For Pharmaceutical Products
- Aristo Pharmaceuticals Ltd.
- Aglowmed Pharmaceuticals Ltd.
- Alkem Laboratories Ltd.
- Aqua-vitoe Laboratories Ltd.
- Arion Healthcare Pvt. Ltd.
- Aristo Pharmaceuticals Ltd.
- Brawn Laboratries Ltd.
- Dr. Lifescience Pvt. Ltd.
- Drug Maker
- Dawa Ltd.
- Eskayef Bangladesh Ltd.
- Elysium Pharmaceuticals Ltd.
- Green Signal Bio Pharma Pvt. Ltd.
- Hindustan Antibiotics Ltd.
- Intracin Pharmaceuticals
- Ipca Laboratries Ltd.
- Incepta Pharmaceuticals Ltd.
- Jakson Pharma
- Kilitch Drugs India Ltd.
- Konis Pharmaceuticals
- Medipole
- Macleods Pharmaceuticals Ltd.
- Melrin Pharma Pvt. Ltd.
- Neon Laboratories Ltd.
- Nirlife Ltd.
- Nitin Life-science Pvt. Ltd.
- Opsonin Pharma Pvt. Ltd.
- Phrmafill
- Provet Vetenary Products Ltd.
- Pt. Infars Pharmaceuticals
- Parenteral Drugs & Pharmaceuticals Ltd.
- Pharma Fabrikon
- Ranbaxy Laboratories Ltd.
- Ravi Pharmaceuticals
- Rusoma Laboratories Ltd.
- Renata Limited
- Sai Parenterals Drugs Ltd.
- Scot-edil Pharmaceuticals
- Sellwell Pharmaceuticals Pvt. Ltd.
- Shivek Labs Pvt. Ltd.
- Shreya Lifescience Ltd.
- Strides Arcolab Ltd.
- Sun Pharmaceuticals Ltd.
- The Acme Laboratories Ltd.
- Uttranchal Biotech Ltd.
- Venus Remedies Ltd.
- Virchow Laboratories Ltd.
- Vivek Pharmachem Pvt. Ltd.
- Zen Pharma Pvt. Ltd.
- Ziska Pharmaceuticals Ltd.



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## AUTOMATIC ROTARY AMPOULE WASHING MACHINE (GRIPPER TYPE)

### Technical Specification

Model	LRAW - 60	LRAW - 150	LRAW - 300	LRAW-400
Output / Min.	20 to 60 APM	60 to 150 APM	100 to 300 APM	200 to 400 APM
Conveyor Height	800 ± 50mm or As per the requirement.			
Power Supply	5 to 7 HP, 3 Phase, 50Hz			
No. of Washes	5 Internal Wash & 2 External Wash. OR can provide as per requirement.			
Input Specification	<ul style="list-style-type: none"> <li>- Can accommodate different size of Ampoules with the help of change Parts.</li> <li>- Special machines are available for other Size of containers on request.</li> <li>- Ultrasonic provision for Pre-Cleaning is available on request.</li> </ul>			

## AUTOMATIC LINEAR VIAL WASHING MACHINE (TUNNEL TYPE)

### Technical Specification

Model	LVW - 60	HLVW - 150	HLVW - 240	HLVW - 300	HLVW - 500
Output / Min.	20 to 60 VPM	60 to 150 VPM	100 to 240 VPM	180 to 300 VPM	300 to 500 VPM
Conveyor Height	800 ± 50mm or As per the requirement.				
Power Supply	5 to 7 HP, 3 Phase, 50Hz				
No. of Washes	8 Internal Wash & 3 External Wash. OR can provide as per requirement.				
Input Specification	<ul style="list-style-type: none"> <li>- Std. 5ml to 30ml Vials without any major change parts.</li> <li>- Can accommodate different size of Vials with the help of minimal change Parts. (2ml to 100ml Vials &amp; 100ml to 1000ml Saline Vials).</li> <li>- Special machines are available for other Size &amp; Type of containers on request.</li> </ul>				



## AUTOMATIC ROTARY VIAL WASHING MACHINE (GRIPPER TYPE)

### Technical Specification

Model	LRVW - 60	LRVW - 150	LRVW - 300	LRVW - 400
Output / Min.	20 to 60 VPM	60 to 150 VPM	100 to 300 VPM	200 to 400 VPM
Conveyor Height	800 ± 50mm or As per the requirement.			
Power Supply	5 to 7 HP, 3 Phase, 50Hz			
No. of Washes	5 Internal Wash & 2 External Wash. OR can provide as per requirement.			
Input Specification	<ul style="list-style-type: none"> <li>- Can accommodate different size of vials with the help of change Parts.</li> <li>- 2ml to 100ml Vials</li> <li>- Special machines are available for other Size of containers on request.</li> <li>- Ultrasonic provision for Pre-Cleaning is available on request.</li> </ul>			





## AUTOMATIC LINEAR BOTTLE WASHING MACHINE (TUNNEL TYPE)

### Technical Specification

Model	LBW - 80	HLBW - 150	HLBW - 240	HLBW - 300
Output / Min.	20 to 80 BPM	60 to 150 BPM	100 to 240 BPM	180 to 300 BPM
Conveyor Height	800 ± 50mm or As per the requirement.			
Power Supply	5 to 7 HP, 3 Phase, 50Hz			
No. of Washes	5 Internal Wash & 2 External Wash			
Input Specification	<ul style="list-style-type: none"> <li>- Std. 30ml to 200ml Bottles without any major change parts.</li> <li>- Can accommodate different size of Bottles with the help of minimal change Parts.</li> <li>- Special machines are available for other Size &amp; Type of containers on request.</li> </ul>			



## STERILIZING TUNNEL / DRYING TUNNEL

### Technical Specification

Model	Belt Size	Output	Zones
LST-450	450 mm	The output vary, depends upon the Container	For Vials / Ampoules
LST-600	600 mm		•Drying Zone • Sterilization Zone
LST-750	750 mm	(Vials / Ampoules / Bottles)	•Cooling Zone • Stabilization Zone
LST-900	900 mm		For Bottles
LST-1200	1200 mm		•Drying Zone



## SEMI AUTOMATIC ROTARY BOTTLE WASHING MACHINE

### Technical Specification

Model	LRBW - 40	LRBW - 100	LRBW - 120
Output / Min.	30 to 40 BPM	60 to 100 BPM	80 to 120 BPM
Power Supply	2 to 3 HP, 3 Phase, 50Hz		
No. of Washes	5 Internal Wash & 2 External Wash. OR can provide as per requirement.		
Input Specification	Can accommodate different size of Bottles with the help of change Parts. <ul style="list-style-type: none"> <li>- 10ml to 1000ml Bottles</li> <li>- Special machines are available for other Size of containers on request.</li> </ul>		

## AUTOMATIC ROTARY BOTTLE RINSING / WASHING MACHINE

### Technical Specification

Model	LRBW - 120	LRBW - 150	LRBW - 240	LRBW - 300
Output / Min.	60 to 120 BPM	80 to 150 BPM	150 to 240 BPM	200 to 300 BPM
Conveyor Height	800 ± 50mm or As per the requirement.			
Power Supply	5 to 7 HP, 3 Phase, 50Hz			
No. of Washes	5 Internal Wash & 2 External Wash. OR can provide as per requirement.			
Input Specification	<ul style="list-style-type: none"> <li>- 15ml to 200ml Bottles</li> <li>- Can accommodate different size of Bottles with the help of change Parts.</li> <li>- Special machines are available for other Size of containers on request.</li> </ul>			



## MULTI-JET VIAL / AMPOULE WASHING MACHINE

### Technical Specification

Multi Jet Needles	Maximum Ampoule Size (ml) Upto	Maximum Vial (ml) Upto
340	1 TO 5	002
240	1 TO 10	003
189	1 TO 25	5/10
100	1 TO 25	5/10/20/30

Output/Cycle: Each cycle time will be of approximately 60 seconds. Depending on the operator's efficiency.



## AUTOMATIC AIRJET & VACUUM TYPE BOTTLE CLEANING MACHINE

### Technical Specification

Model	LACM - 60	LACM - 120	LACM - 150	LACM - 300
Type	Inverter	Inverter	Tunnel Type	Tunnel Type
Output / Min.	30 to 60 BPM	60 to 120 BPM	100 to 150 BPM	Upto 300 BPM
Power Supply	1 to 5 HP, 440 Volts, 3 Phase, 4 wire system, 50 Hz.			
Input Specification	<ul style="list-style-type: none"> <li>-15ml to 200ml Bottles (Pet / HDPE / other containers)</li> <li>- Special machines are available for other Size &amp; Type of containers on request.</li> </ul>			



## AUTOMATIC TWO-IN-ONE BOTTLE CLEANING MACHINE



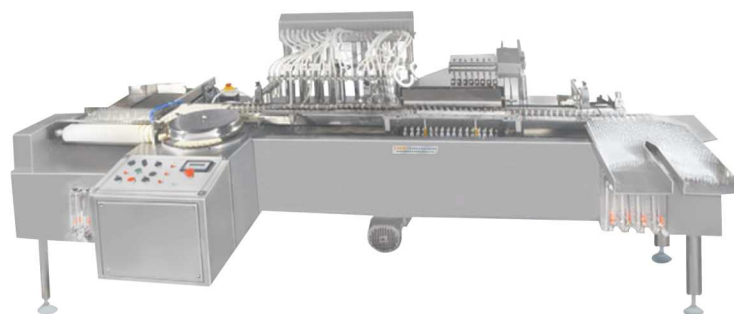
### Technical Specification

Model	LBW-60T	HLBW-150T	HLBW-240T	HLBW-300T
Output / Min.	20 to 60 BPM	60 to 150 BPM	100 to 240 BPM	180 to 300 BPM
Conveyor Height	800 ± 50mm or As per the requirement.			
Power Supply	5 to 7 HP, 3 Phase, 50Hz			
No. of Washes	<ul style="list-style-type: none"> <li>- Water Jet &amp; Air Jets</li> <li>- Airjet &amp; Vacuum Cleaning</li> <li>- Total 5 - 8 Internal Wash &amp; 2 External Wash. OR can provide as per requirement.</li> </ul>			
Input Specification	<ul style="list-style-type: none"> <li>- Std. 30ml to 200ml Bottles without any major change parts.</li> <li>- Can accommodate different size of Bottles with the help of minimal change Parts.</li> <li>- Special machines are available for other Size &amp; Type of containers on request.</li> </ul>			

## AUTOMATIC AMPOULE FILLING & SEALING MACHINE

### Technical Specification

Model	LAFS-80	LAFS-120	LAFS-160	LAFS-250
No. of Head	Two Head	Four Head	Six Head	Eight Head
Output / Min.	80 APM	120 APM	200 APM	300 APM
Power Supply	2 to 4 HP, 3 Phase, 50 Hz			
Conveyor Height	800 ± 50 mm or as per the requirement			
Input Specification	<ul style="list-style-type: none"> <li>- Ampoule Dia : 9 mm to 22 mm</li> <li>- Ampoule Height : 60mm to 125 mm</li> </ul>			



## AUTOMATIC INJECTABLE POWDER FILLING WITH RUBBER STOPPERING MACHINE

### Technical Specification

Model	LIPF - 40	LIPF - 60	LIPF - 120	LIPF - 240	LIPF - 300
Output / Min.	20 to 40 VPM (Semi Auto.)	30 to 60 VPM	60 to 120 VPM	120 to 240 VPM	120 to 300 VPM (Servo Based)
	Output Depends upon Vial Size, Characteristic of powder & fill volume. Single dose, Double dose, Triple dose, Four dose available with the help of change parts.				
Accuracy	± 1% depending upon consistency and uniformity of bulk density of injectable powder under controlled level of humidity( below 28% RH)				
Conveyor Height	800 ± 50mm or as per the requirement.				
Power Supply	1 to 4 HP, 3 Phase, 50Hz				
Input Specification	<ul style="list-style-type: none"> <li>Vial Dia. : 25 mm to 38 mm</li> <li>Vial Height : upto 75 mm</li> <li>Rubber Stopper : 20mm</li> <li>Can accommodate different size of vials &amp; stoppers on special machines.</li> </ul>				





## AUTOMATIC INJECTABLE LIQUID FILLING WITH RUBBER STOPPERING MACHINE

### Technical Specification

Model	LVLf - 60	LVLf - 120	LVLf - 150	LVLf - 240	LVLf - 300
No. of Filling Heads	Two Head	Four Head	Six Head	Eight Head	Ten Head
Output / Min.	30 to 60 VPM	40 to 120 VPM	60 to 150 VPM	150 to 240 VPM	200 to 300 VPM
	Output Depends upon Vial Size, Characteristic of liquid & fill volume.				
Accuracy	± 1% depending upon Fill Volume and nature of Liquid.				
Conveyor Height	800 ± 50mm or as per the requirement.				
Power Supply	1.5 to 4 HP, 3 Phase, 50Hz				
Input Specification (With the help of change parts)	<ul style="list-style-type: none"> <li>- Std. 2ml to 100ml Round vial</li> <li>- Vial Dia. : 16 mm to 55 mm</li> <li>- Vial Height : upto 100 mm</li> <li>- Rubber Stopper : 13mm / 20mm / 32 mm plain or slotted stoppers.</li> <li>- Can accommodate different size of vials &amp; stoppers on special machines.</li> </ul>				

## AUTOMATIC VOLUMETRIC LIQUID BOTTLE FILLING MACHINE

### Technical Specification

Model	LBF - 60	LBF - 120	LBF - 150	LBF - 200	LBF - 250
No. of Filling Head	Two Head	Four Head	Six Head	Eight Head	Twelve Head
Output / Hour	40 BPM	80 BPM	120 BPM	150 BPM	250 BPM
Fill Range	10ml to 500 ml - in Single Dose - with the help of change parts				
Power Supply	1.5 to 2.5 HP, 3 Phase, 50 Hz				
Conveyor Height	800 ± 50 mm or As per the requirement				
Input Specifications Container Size	<ul style="list-style-type: none"> <li>- Dia. : 30 mm to 100 mm</li> <li>- Height : 210 mm Maximum</li> <li>- Customized bottle height can be accommodated on special machine.</li> </ul>				



## AUTOMATIC AUGER TYPE POWDER FILLING MACHINE

### Technical Specification

Model	LAPF - 40S	LAPF - 60	LAPF - 80	LAPF - 150
Fill Head	Single Head (Semi Auto)	Single Head	Double Head	Multi Head
Out Put	30-40 fills/min	30-40 fills/min	40-80 fills/min	Upto 150 Fills/Min.
Power Supply	1 to 2 HP, 440 Volts, 3 Phase, 4 wire system, 50 Hz.			
Fill Capacity	20gm to 200gm. in single stroke with the help of change parts			
Accuracy	± 3% depending upon consistency and uniformity of powder			
Input Specification	<ul style="list-style-type: none"> <li>- Container Dia : 25mm to 50mm</li> <li>- Container Height : 36mm to 100mm max</li> <li>- Special machines are available for other Size &amp; Type of containers on request.</li> </ul>			



## AUTOMATIC ALUMINIUM VIAL CAP SEALING MACHINE

### Technical Specification

Model	LCS - 60	LCS - 120	LCS - 180	LCS - 240	LCS - 350
No. of Filling Heads	Single Head	Four Head	Six Head	Eight Head	Twelve Head
Output / Min.	30 to 60 VPM	60 to 120 VPM	100 to 150 VPM	150 to 240 VPM	200 to 350 VPM
Conveyor Height	800 ± 50mm or as per the requirement.				
Power Supply	1 to 2 HP, 3 Phase, 50Hz				
Input Specification	<ul style="list-style-type: none"> <li>- Can accommodate different size of vials &amp; caps with the help of change parts.</li> <li>- Vial Dia. : 16 mm to 54 mm</li> <li>- Vial Height : upto 100 mm</li> <li>- Cap Size : 13mm, 20mm, 32mm</li> <li>- Special machines are available for other size of containers on request.</li> </ul>				



## AUTOMATIC MULTI HEAD ROPP / SCREW CAP SEALING MACHINE

### Technical Specification

Model	LCSM - 60	LCSM - 120	LCSM - 150	LCSM - 200	LCSM - 250
No. of Head	Single Head	Four Head	Six Head	Eight Head	Twelve Head
Output / Hour	60 BPM	100 BPM	120 BPM	150 BPM	250 BPM
Power Supply	1.5 to 3 HP, 3 Phase, 50 Hz				
Conveyor Height	800 ± 50 mm or as per the requirement				
Input Specifications	<ul style="list-style-type: none"> <li>- Container Dia</li> <li>- Container Height</li> <li>- Caps</li> </ul>				
	<ul style="list-style-type: none"> <li>- 20 mm to 100 mm</li> <li>- 38 mm to 210 mm (Option for customize bottle height can be offered)</li> <li>- 22 to 56 mm (with help of change parts)</li> <li>- Special machine available with Pick &amp; Place System for Plastic / Screw caps</li> </ul>				



## ONLINE OPTICAL VISUAL INSPECTION MACHINE

### Technical Specification

Model	LVIM - 60	LVIM - 120	LVIM - 240
Output / Min.	60 VPM	120 VPM	240 VPM
Power Supply	1.5 to 3 HP, 3 Phase, 50 Hz		
Conveyor Height	800 ± 50 mm or as per the requirement		
Input Specification	<ul style="list-style-type: none"> <li>Vial Dia : 23 TO 38mm</li> <li>Vial Height : UP TO 70mm</li> </ul>		





### AUTOMATIC HIGH SPEED SELF ADHESIVE VERTICLE AMPOULE LABELING MACHINE

#### Technical Specification

Model	LASL - 150	LASL - 300	LASL - 450
Output / Min.	UP to 150 APM	UP to 300 APM	UP to 450 APM
Dispensing Speed	8 – 30 MTR.		
Power Supply	0.75 to 1.5 HP, 220 Volts, 1 Phase, 50 Hz.		
Container Dia	1ml to 10ml ampoules		
Label Size	10mm to 60mm,width: 10mm to 60mm		



### ONLINE VISUAL INSPECTION TABLE

#### Technical Specification

Model	LVIT - 6F / 8F / 12F
Suitable for	Vials & Bottles
Space Working	8", 9", 12" (Inch)
Belt	S.S. Chain
Length	6', 8', 12' (Feet)
Electric Load	Depend Upon Length. Minimum 0.25 HP Single Phase / 230 Volt / 50 Hz / A.C.



### AUTOMATIC HIGH SPEED STICKER LABELING MACHINE

#### Technical Specification

Model	LSLM - 150	LSLM - 300
Output	60 to 150 CPM	100 to 300 CPM
Label Roll Diameter	300 mm Maximum	
Power Supply	0.75 to 1.5 HP 3 Phase or 1 Phase 50 Hz	
Conveyor Height	800 ± 50 mm or as per the requirement	
Input Specification	Round container diameter : 25 mm to 100 mm width Label : 20 mm to 200 mm length & 20 mm to 100 mm width *Other sizes are available on request	



## AUTOMATIC HIGH SPEED WET GLUE LABELING MACHINE

### Technical Specification

Model	HLM - 150	HLM - 300
Output / Hour	3600 to 8400 BPH	6000 to 13000 BPH
Power Supply	2 to 3.5 HP, 3 Phase, 50 Hz	
Conveyor Height	800 ± 50 mm or as per the requirement	
Input Specifications	Label Length : 20 mm to 150 mm Label Width : 16 mm to 120 mm	

## PACKING CONVEYOR BELT

### Technical Specification

Model	LPCB - 8F / 10 F / 12F
Suitable for	Vials, Bottles, Boxes etc.
Length	8', 10', 12' (Feet)
Working Size	8", 10", 12" (Inch)
Belt	S.S. Slat Chain / PVC Endless Type
Electric Load	0.25 to 1.0 HP Depend upon Length Single Phase / 230 Volt / 50 Hz / A.C.



## SWING / FIX CONVEYOR



### Technical Specification

Suitable for	Vials, Bottles & Round Container
Electric Load	0.5 to 1.5 HP Depend upon Size Single Phase / 230 Volt / 50 Hz / A.C.

## TURN TABLE



### Technical Specification

Suitable for	Vials, Bottles & Round Container
Std. Size	24" / 30" / 36" / 42" / 48" Dia.
Electric Load	0.5 to 1.5 HP Depend upon Size Single Phase / 230 Volt / 50 Hz / A.C.



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## LAXMI PHARMA MACHINES

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